Use the diagram below if your motor is a new 56 frame Aqua Marine Supply motor from Regal Beloit

Use the diagram below if your motor is a 56 frame Aqua Marine Supply/LEESON stainless steel motor

### 115V Connections

- **Motor Blue**: Control Black
- **Motor Orange**: Control Black
- **Motor Yellow**: Control Orange
- **Motor White**: Control Black
- **Motor Red**: Control Red
- **Motor Black**: Control White
- **Ground Screw**: Control Green

### 115V Connections

- **T 1**: Control Black
- **T 3**: Control Black
- **T 2**: Control Orange
- **T 4**: Control Orange
- **T 8**: Control Red
- **T 5**: Control White
- **Ground Screw**: Control Green
GEM WIRING INSTRUCTIONS 115V

Use the diagram below if your motor is a 48 frame Aqua Marine Supply motor from Regal Beloit

**115V Connections**

- Motor Blue [L1] Control Black
- Motor Yellow [L2] Control Orange
- Motor Red Control Red
- Motor Black Control White
- Ground Screw Control Green

Use the diagram below if your motor is a 56 frame Aqua Marine Supply motor from Regal Beloit/AO Smith with terminal board

**115V Connections**

- Motor Orange [L1] Control Black
- Motor Blue [L2] Control Orange
- Motor White Control Red
- Motor Yellow Control White
- Motor Black Control Green
- Ground Screw Control Green